

Work Order ID 48627

July 8, 2009 12:40:05 PM

DUPLICATE

Page 1

Item ID: D3723-1

Accept

Revision ID: A

Item Name: Bushing

Start Date: 07/15/2009 Start Qty: 24.00

Required Date: 07/15/2009 Req'd Qty: 24.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *Wf*

Date: 09-07-08

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3723

Rev A

100



Lathe Conv

Conventional Lathe

CONVENTIONAL LATHE

Memo

Turn as per dwg D3723

0.00

0.00

mk 09/07/10

27

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

mk 09/07/10

27 8 09/07/10

27

count 27

120



Packaging

Packaging

Identify as per dwg & Stock Location

Memo

0.00

0.00

130

9/7/10 27 SQ

Work Order ID 48627

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Page 2

Item ID: D3723-1

Accept



Setup Start



Revision ID: A

Item Name: Bushing

Stop



Start Date: 07/15/2009 Start Qty: 24.00



Cust Item ID:

Required Date: 07/15/2009 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

09/07/13



QC

Memo

0.00

WF 09-07-10

Quality Control

Picklist Print

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Page 1

Work Order ID: 48627

Parent Item: D3723-1RevA

Parent Item Name: Bushing

Comments:

Start Date: 07/15/2009

Required Date: 07/15/2009

Start Qty: 24.00

Required Qty: 24.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELNR0.750		Purchased	No			100	f	79.6200	0.5053			



Delrin Round Bar 0.75"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

79.62

109183

1.84

110962

77.78

109183

0.5053

Date: Wednesday, 17/06/2009 11:32:39 AM
 User: Linda Lacelle

Process Sheet

closed in COS

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FWD PLATE
 Job Number : 48627
 Estimate Number : 13189
 P.O. Number :
 This Issue : 17/06/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D37231
 First Issue : / / Type : R&D MACHINED PARTS Drawing Number : D3723 REVA
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 24/06/2009 Qty: 24 Um: Each
 Written By :
 Checked & Approved By :
 Comment : est rev. A 08.02.15 New issue EC
 Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELINR0750 Delrin Round Bar 0.75"



Comment: Qty.: 0.0210 f(s)/Unit Total : 0.5040 f(s)

Delrin rod 0.750" dia.

batch: 1109183

ml 08/06/21

(27)

2.0 LATHE CONV. CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE

Turn as per dwg D3723

ml 08/06/21

(27)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/06/21

(27)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



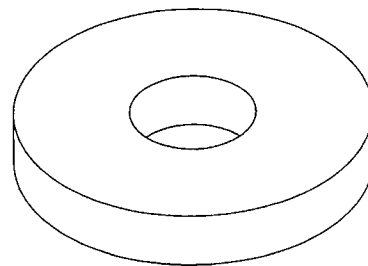
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3723-1 BUSHING

NO 28027

RELEASED
11/16 08-02-11

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION	BY	DATE
DESIGN		AJS	
DRAWN		LE	
CHECKED		MP	
MFG. APPR.		MP	
APPROVED		MP	
DE APPR.		MP	
DATE	08.02.11		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 2	
DRAWING NO. D3723		SCALE NTS	
TITLE BUSHING		NTS	
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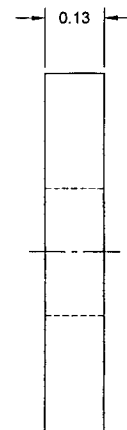
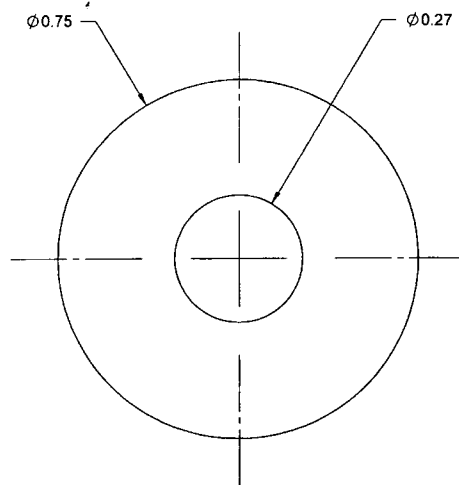
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NOTE: Date & initial all entries



D3723-1 BUSHING

48627

RECEIVED
16 08-02-11

DESIGN	JS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3723	SHEET 2 OF 2
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BUSHING	4:1
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